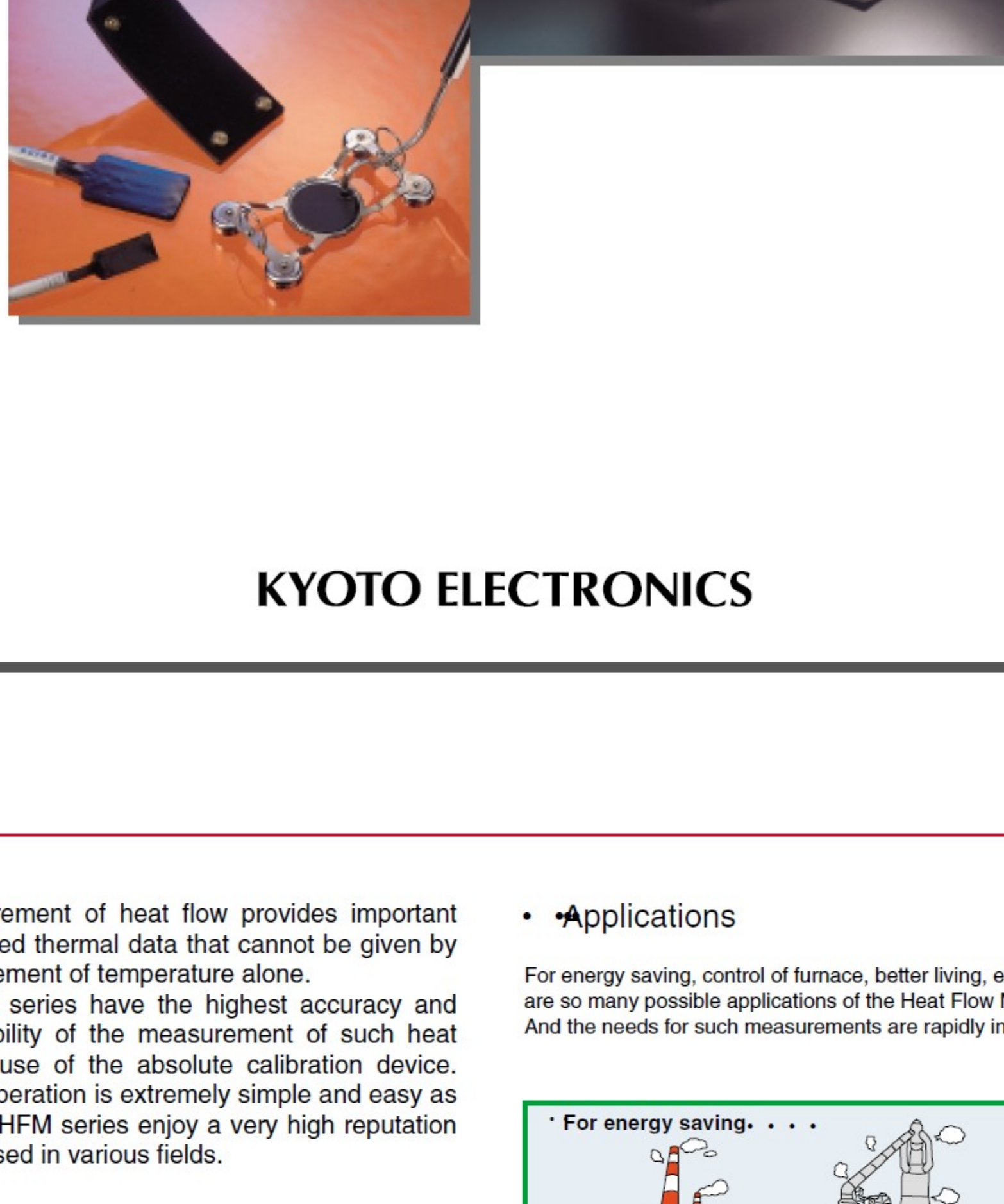


# Heat Flow Meters and Sensors

## <HFM-201 / HFM-215>

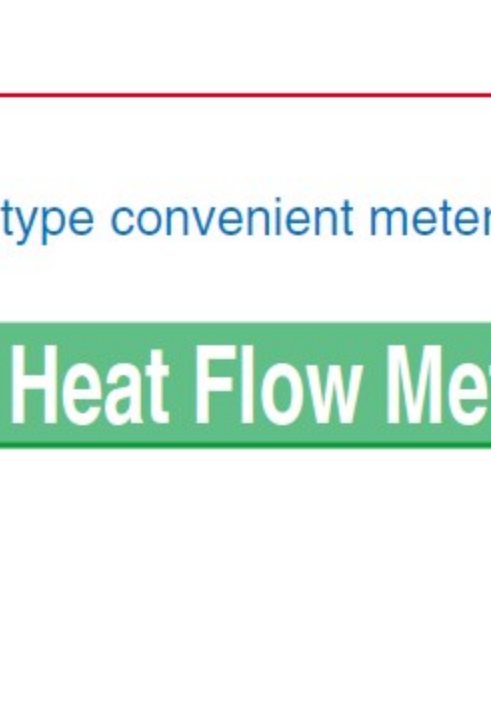


### KYOTO ELECTRONICS

A measurement of heat flow provides important and detailed thermal data that cannot be given by a measurement of temperature alone. The HFM series have the highest accuracy and reproducibility of the measurement of such heat flow because of the absolute calibration device. And the operation is extremely simple and easy as well. The HFM series enjoy a very high reputation and are used in various fields.

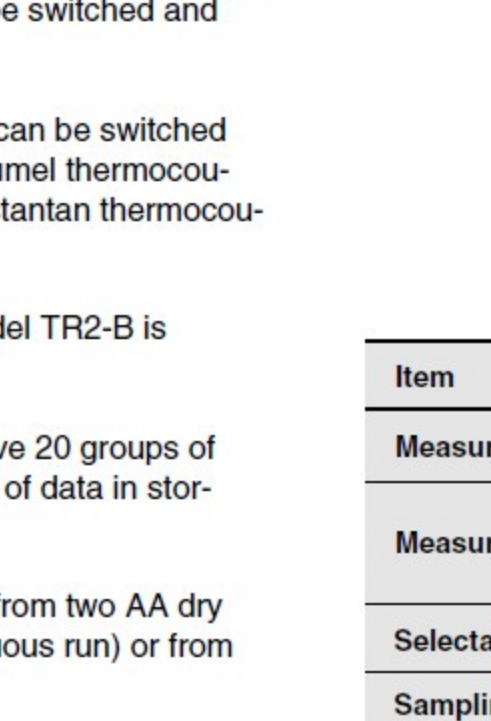
#### Principle

The heat flow analysis is made based on the principle as shown below: If a thin plate with a thermal conductivity of  $\lambda$  (kcal/m $\cdot$ h $\cdot$ °C) and a thickness of  $d$  (m) is contacted on a heat radiating surface as the figure shows, a heat flow  $Q$  (kcal/m $^2$  $\cdot$ h, or W/m $^2$ ) which goes through the thin plate after it reaches to an equilibrium can be given by:



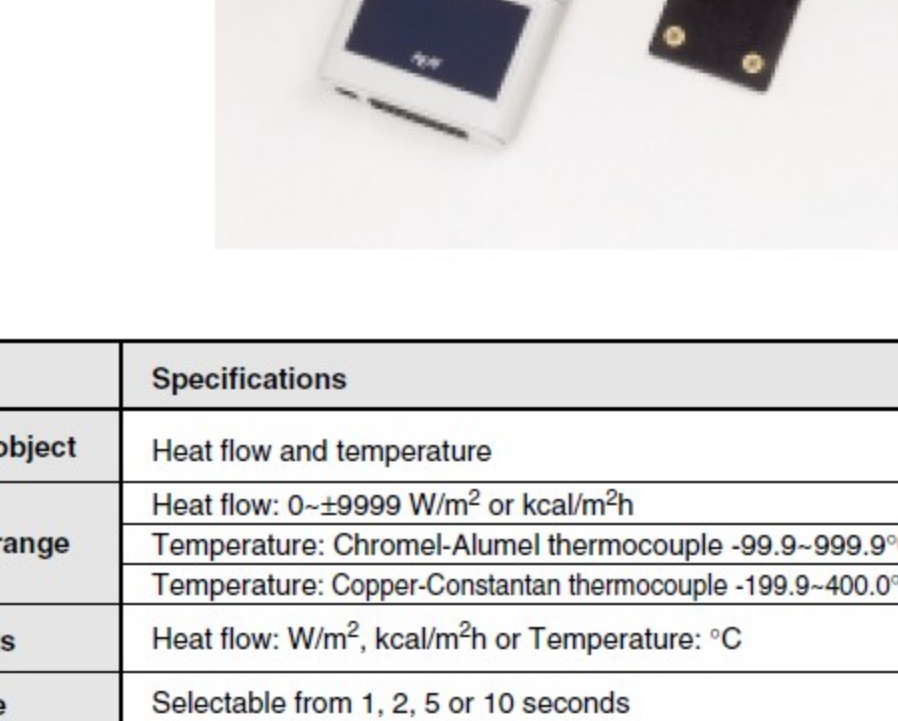
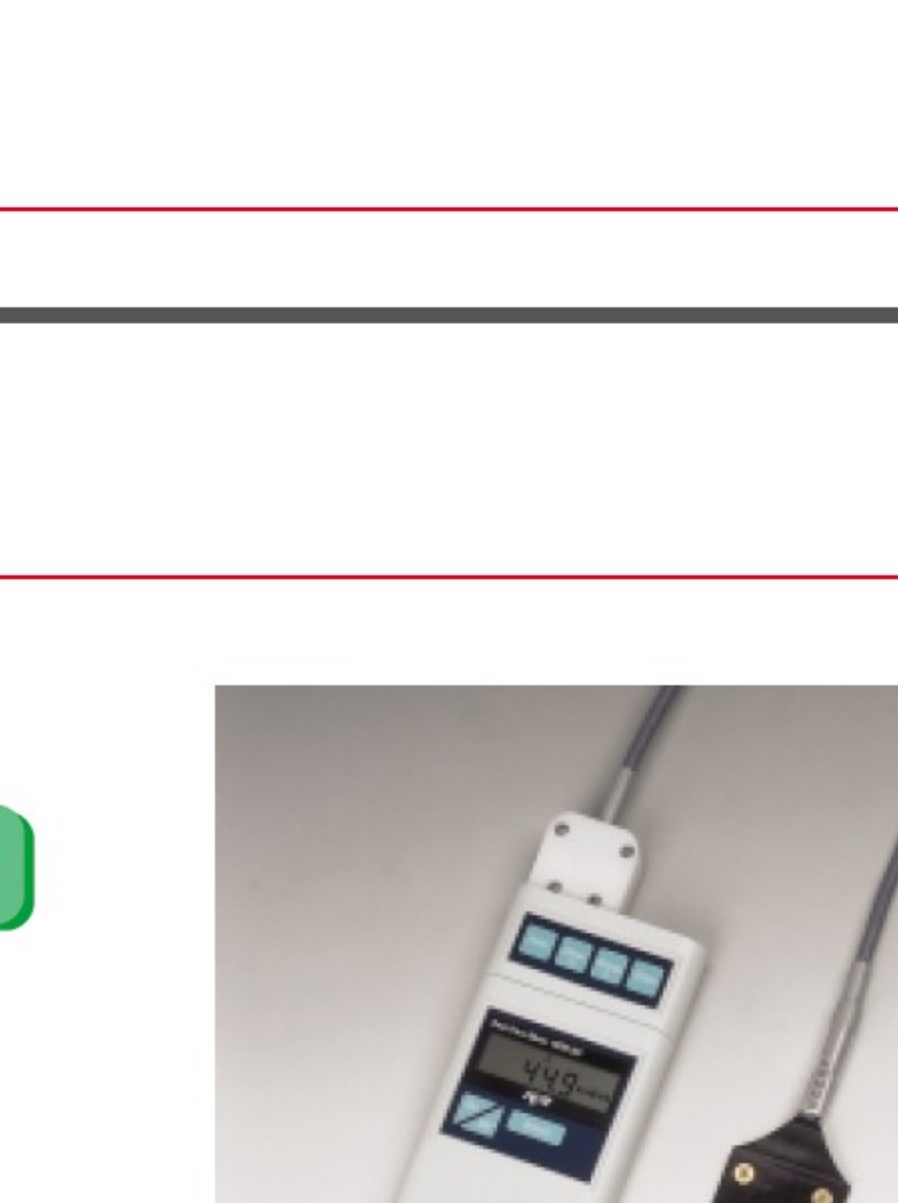
Where:  $\Delta T$  = Temperature difference between two sides of the thin plate, and  $\lambda$  and  $d$  are known values.

A heat flow sensor is made of a thin material with a low thermal conductivity. And its differential thermocouple has multi-contacts to improve an overall sensitivity.



#### Applications

For energy saving, control of furnace, better living, etc., there are so many possible applications of the Heat Flow Meter. And the needs for such measurements are rapidly increasing.



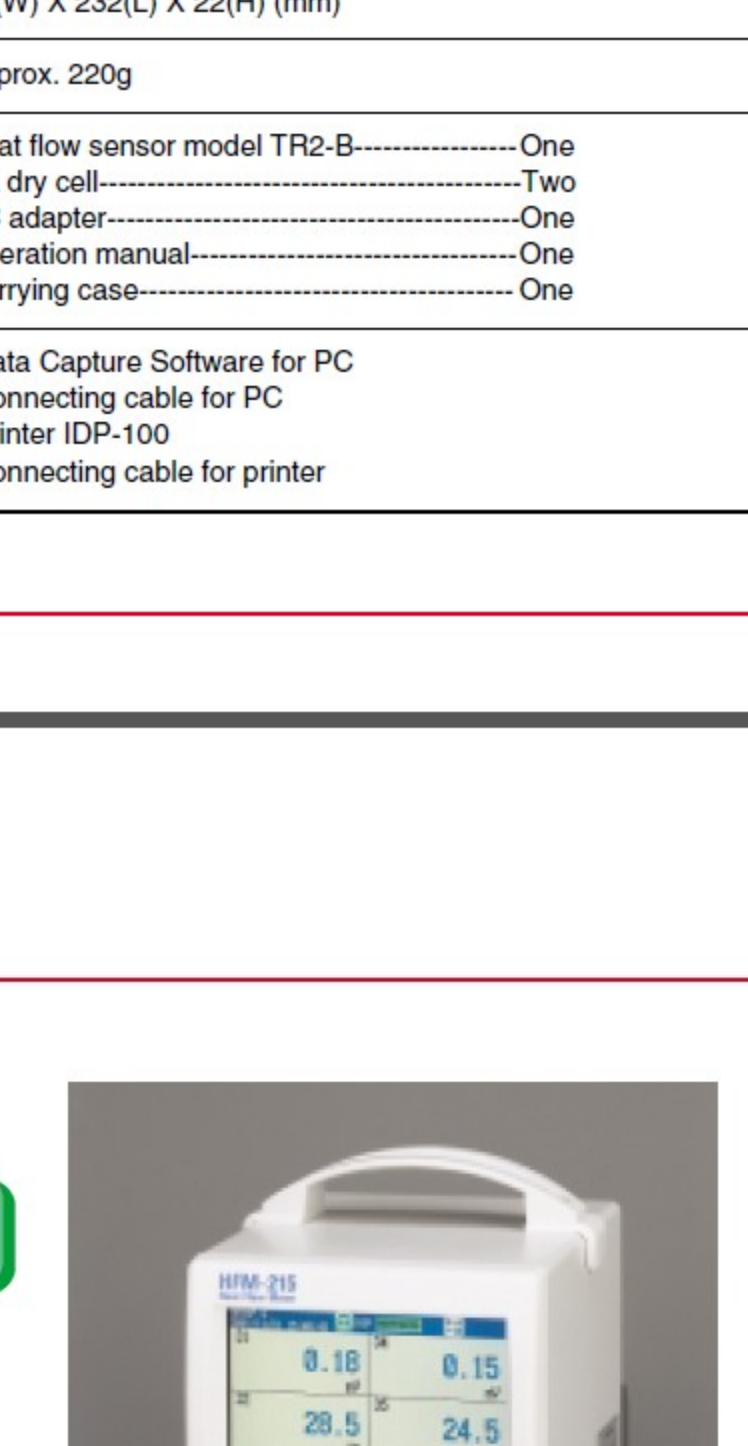
### New hand-held type convenient meter for on-site use

## Portable Heat Flow Meter

(not CE conformed)  
**HFM-201**

#### Features

- Heat flow level in W/m $^2$  or kcal/m $^2$ h and temperature °C can be switched and shown on display.
- Temperature sensor can be switched between Chromel-Alumel thermocouple and Copper-Constantan thermocouple.
- Heat flow sensor model TR2-B is included.
- Data memory can save 20 groups of files totaling 100 sets of data in storage.
- 2-way power source from two AA dry cells (80-hour continuous run) or from AC adapter.
- External communication via RS-232C interface is standard.
- Carrying case is included.
- Optional printer is available.



Item	Specifications
Measurement object	Heat flow and temperature
Measurement range	Heat flow: 0~9999 W/m $^2$ or kcal/m $^2$ h Temperature: Chromel-Alumel thermocouple -99.9~999.9°C Temperature: Copper-Constantan thermocouple -199.9~400.0°C
Selectable units	Heat flow: W/m $^2$ , kcal/m $^2$ h or Temperature: °C
Sampling cycle	Selectable from 1, 2, 5 or 10 seconds
Display update	Synchronized with sampling cycle
Determination of mean value	Selection from moving average of 1 set (When set at 'Off'), 2 sets, 10 sets and 30 sets of data.
A and B Constants	A and B sensor constants are input by key entry.
Data memory	20 groups can be filed and total 100 sets of data are stored.
External communication	RS-232C port (one channel)
Ambient conditions	Temperature: 0~50°C Humidity: 20~80%RH (subject no condensation)
Power source	2 AA dry cells (80-hour continuous run) or AC adapter
Dimension	82(W) X 232(L) X 22(H) (mm)
Weight	Approx. 220g
Accessories	Heat flow sensor model TR2-B.....One AA dry cell.....Two AC adapter.....One Operation manual.....One Carrying case.....One
Options	-Data Capture Software for PC -Connecting cable for PC -Printer ICP-100 -Connecting cable for printer

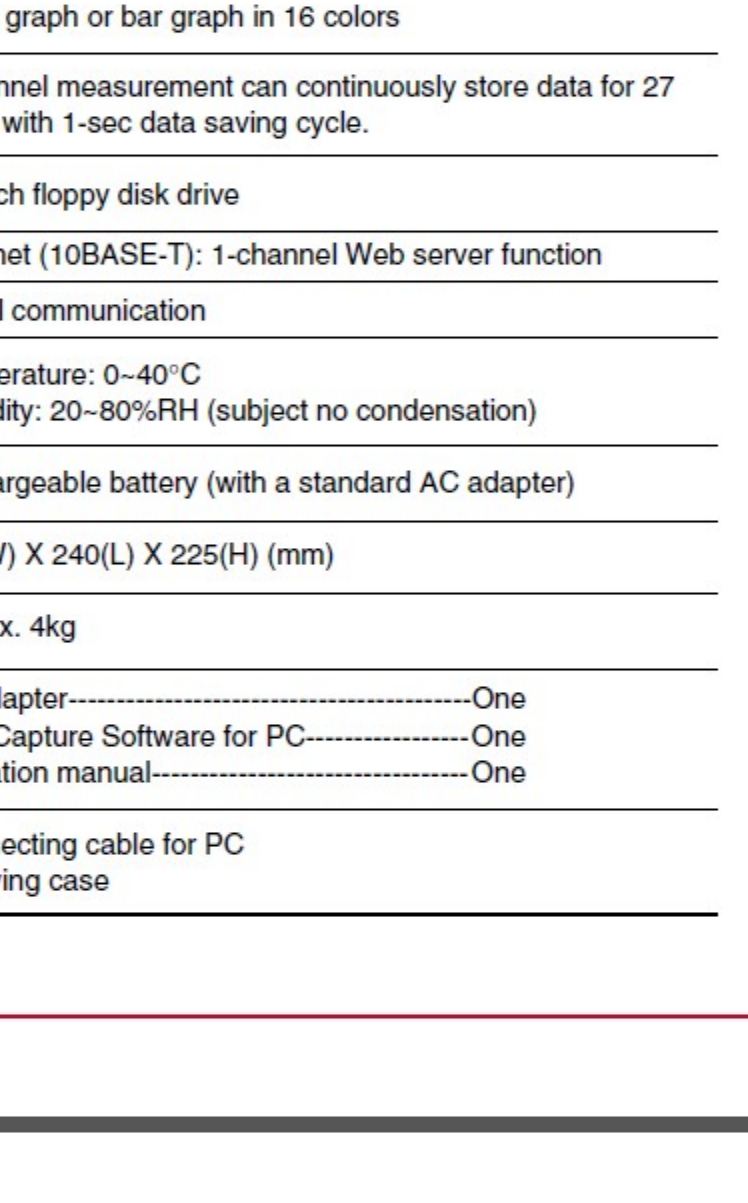
### Seeking the mobility of the Data logger

## Multiple-point Heat Flow Meter

**HFM-215**

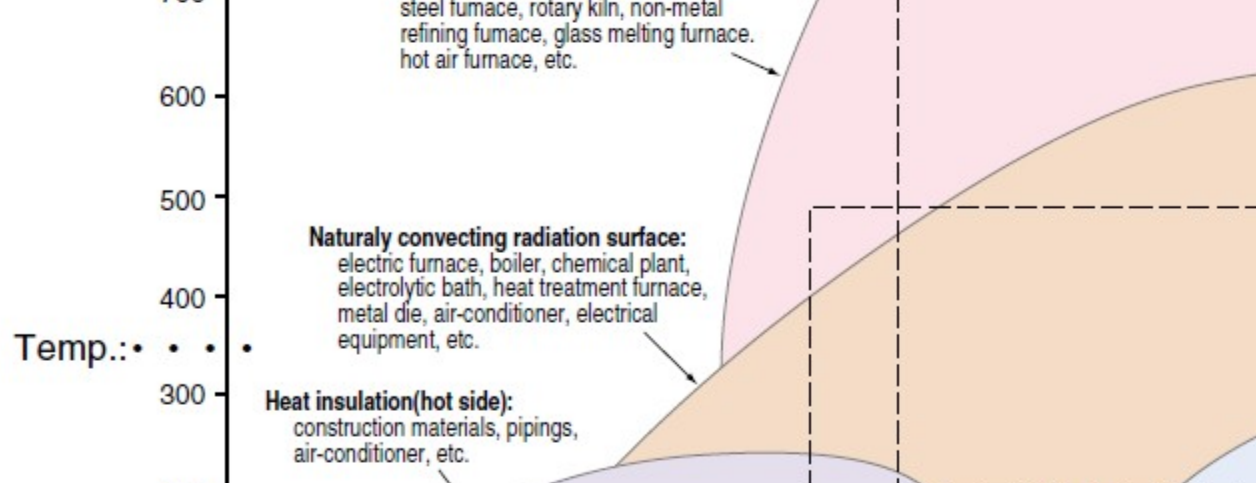
#### Features

- Compact and lightweight design in purse-size of the mobility of a data logger.
- 5.5-inch wide-angle color LCD can show trend graph, bar graph, digital display and the like.
- 6-channel measurement allows data to be continuously stored for 27 hours with 1-sec data saving cycle.
- Data can be stored in 3.5-inch floppy disk.
- Standard Ethernet feature enables data saving across a network.
- E-mail and Web monitoring functions are also standard.
- Rechargeable battery and AC adapter are included.



Item	Specifications
Measurement object	Heat flow and temperature
Measurement range	Heat flow: 0~9999 W/m $^2$ or kcal/m $^2$ h Temperature: Chromel-Alumel thermocouple -200~1200°C Temperature: Copper-Constantan thermocouple -200~400°C
Selectable units	Heat flow: W/m $^2$ , kcal/m $^2$ h or Temperature: °C
Sampling cycle	Selectable from 1, 2, 5, 10, 30, 60, 120, 300 or 600 seconds
Display update	Synchronized with sampling cycle
Operation function	Various operations between channels are possible.
A and B Constants	A and B sensor constants can be input by key entry.
Number of sensors	'A' constant type sensor: Max. 12 'B' constant type sensor: Max. 5
Display	Trend graph or bar graph in 16 colors
Data memory	6-channel measurement can continuously store data for 27 hours with 1-sec data saving cycle.
External memory device	3.5-inch floppy disk
External communication	Ethernet (10BASE-T); 1-channel Web server function E-mail communication
Ambient conditions	Temperature: 0~40°C Humidity: 20~80%RH (subject no condensation)
Power source	Rechargeable battery (with a standard AC adapter)
Dimension	152(W) X 240(L) X 225(H) (mm)
Weight	Approx. 4kg
Accessories	AC adapter.....One Data Capture Software for PC.....One Operation manual.....One
Options	-Connecting cable for PC -Carrying case

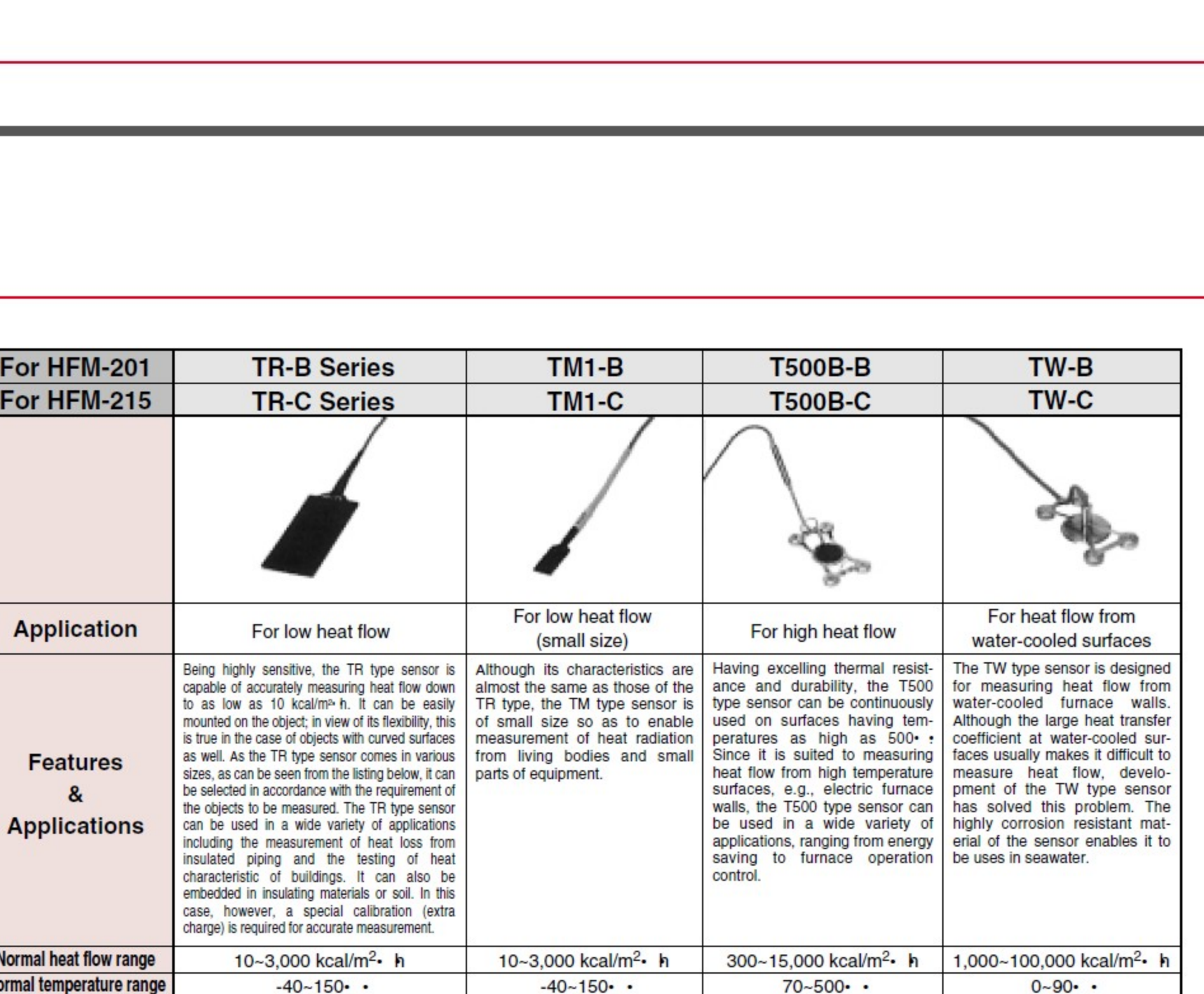
#### Accessories(optional)



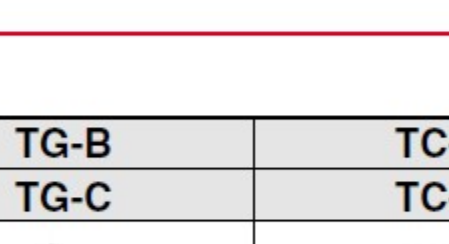
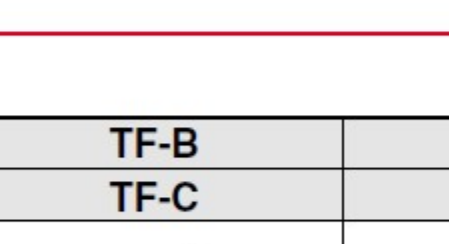
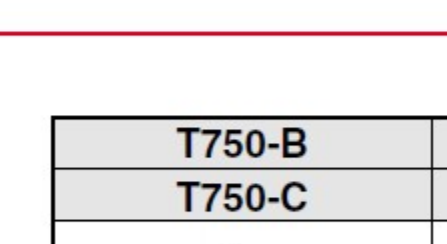
AE1	Support for T750
AE2	Pole for measurement with T500 and TW at high places
AE3	Hand-holder for T500 and TW
AE4	Metal fittings for affixing T500 and TW
HA2-H	Double-face adhesive sheets for TR and TM usable at 70~150°C
HA2-L	Double-face adhesive sheets for TR and TM usable at 40~80°C

### There will be the most suitable sensor for every requirement!

A coverage of each sensor (application, temp. and the heat flow ranges)



For HFM-201	TR-B Series	TM1-B	T500B-B	TW-B
<b>Application</b>	For low heat flow	For low heat flow (small size)	For high heat flow	For heat flow from water-cooled surfaces
<b>Features &amp; Applications</b>	Being highly sensitive, the TR type sensor is capable of accurately measuring heat flow down to as low as 10 kcal/m $^2$ h. It can be easily mounted on the object in view of its flexibility, this is true in the case of objects with curved surfaces as well. As the TR type sensor comes in various sizes, as can be seen from the listing below, it can be selected in accordance with the requirement of the objects to be measured. The TR type sensor can be used in a wide variety of applications including the measurement of heat loss from insulated piping and the testing of heat characteristic of building. It can also be embedded in insulating materials or soil. In this case, however, a special calibration (extra charge) is required for accurate measurement.	Although its characteristics are almost the same as those of the TR type sensor, the TM type sensor is of small size so as to enable measurement of heat radiation from living bodies and small parts of equipment.	Having excellent thermal resistance and durability, the T500 type sensor can be continuously used on surfaces having temperatures as high as 500°C. Since it is suited to measuring heat flow from high temperature surfaces, e.g., electric furnace walls, the T500 type sensor can be used in a wide variety of applications, ranging from energy saving to furnace operation control.	The TW type sensor is designed for measuring heat flow from water-cooled furnace walls. Although the large heat transfer coefficient at water-cooled surfaces usually makes it difficult to measure heat flow, development of the TW type sensor has solved this problem. The highly corrosion resistant material of the sensor enables it to be used in seawater.
<b>Normal heat flow range</b>	10~3,000 kcal/m $^2$ ·h	10~3,000 kcal/m $^2$ ·h	300~15,000 kcal/m $^2$ ·h	1,000~100,000 kcal/m $^2$ ·h
<b>Normal temperature range</b>	-40~150°C	-40~150°C	70~500°C	0~90°C
<b>Core material</b>	Silicone rubber	Silicone rubber	Air	Silicone rubber
<b>Covering material</b>	Silicone rubber	Silicone rubber	Stainless steel	Inconel
<b>Nominal sensitivity</b>	80 kcal/m $^2$ ·h·mV	300 kcal/m $^2$ ·h·mV	800 kcal/m $^2$ ·h·mV	3,000 kcal/m $^2$ ·h·mV
<b>Mounting method</b>	Use double-face adhesive sheet HA2-L or HA2-H to affix the sensor to the surface of the insulating material, etc. KEM's double-face adhesive sheet HA2-L or HA2-H is recommended.		The magnet attaches to the sensor will keep it in place if the object to be measured has an iron surface. When the surface of the object is not a material other than iron, use AE1, which is available as an optional accessory. The sensor can be mounted on pipes as small as 500mm in diameter.	Same as that for T500 type sensor. The magnets attached to the TW type sensor make it easily mountable, even while the object is being water-cooled.
<b>Shape &amp; Dimensions</b>				
<b>Other</b>			An T500 type sensor of 20mm in diameter is available as a special order. (photo 1)	The TW type sensor for water-cooled surfaces is particularly recommended for operation control of furnaces in view of its remarkable durability. (photo 3)



T750-B	TF-B	TG-B	TC-B	Sensor with heat sink	
<b>Application</b>	For high heat flow (embeddable type)	For high heat flow (durable, embedding type)	For low heat flow (embedding, embeddable type)	For radiated heat	
<b>Features &amp; Applications</b>	The T750 type sensor was devised for embedding in furnace walls or insulating materials to measure heat flowing from them. As its excellent thermal resistance enables it to be continuously used on parts having temperatures as high as 750°C, this sensor is highly suited to measuring heat flow from electric furnace walls, etc.	Although basically the same as the T750 type, the TF type sensor has much greater durability. Since it can be used continuously for many hours, embedded in high temperature walls of blast furnaces, electric furnaces, etc., the TF type sensor is highly suited for use in operation control.	Highly sensitive and developed for embedding in soil, the TG type sensor is excellent in water corrosion and thermal resistance. It is, therefore, suited for measuring of terrestrial heat in volcanic regions.	Highly sensitive waterproof sensor, durable for embedding in concrete or underground, especially for low temperature (below 100°C), the TC type is ideal for measurement on LNG Container or furnace.	TR2 type sensor or T500B type sensor equipped with a heat sink. It has a wide variety of applications such as measurement of heat radiation from furnaces in view of its remarkable durability, and from the sun. The TR2 type sensor equipped with an air-cooling type heat sink. The radiation fins are forcibly cooled by air.
<b>Normal heat flow range</b>	500~50,000 kcal/m $^2$ ·h	500~50,000 kcal/m $^2$ ·h	10~3,000 kcal/m $^2$ ·h	0~2,000 kcal/m $^2$ ·h	
<b>Normal temperature range</b>	200~750°C	200~750°C	-50~150°C	-50~150°C	
<b>Core material</b>	Air	Air	Silicone resin	Teflon	
<b>Covering material</b>	Stainless steel	Inconel	Silicone resin	Stainless steel	
<b>Nominal sensitivity</b>	800 kcal/m $^2$ ·h·mV	1,000 kcal/m $^2$ ·h·mV	60 kcal/m $^2$ ·h·mV	20 kcal/m $^2$ ·h·mV	
<b>Mounting method</b>	Ordinary position: the principal part of the sensor at a right angle to the direction of heat in embedding the sensor in the furnace wall, installing the sensor in the insulating material, etc. When measuring the sensor in powder materials, use the optionally available support AE1 to keep the sensor in position.	Embed the principal part of the TF-type sensor in the same way as T750 type sensor. Place a support at an appropriate place and mount the terminal heat on it.	Embed the principal part of the sensor in soil, etc. in the same way as T750 type sensor.	Embed sensor in a right angle against heat flow.	TR2 type sensor equipped with a heat sink. The radiation fins are forcibly cooled by air.
<b>Shape &amp; Dimensions</b>					
<b>Other</b>	When measuring heat flow from surface, thermal temperature of more than 500°C (750°C max), use the T750B type sensor.	The terminal heat is connected to MC with a pair of copper leads and a pair of CA compensating leads.		The specification of the sensor heat sink is the same as TR2 and T500B types. Turn over the surface when measured value shows in opposite.	

(The specifications are subject to change without notice.)

### Quick Thermal Conductivity Meter

## QTM-500

### Probe Sensors to Any of Your Application Needs!

### Thermal Conductivity of All Kinds of Sample Materials by Just One TC Meter!



#### Applications

- Research and development of new materials : The measurement of Fibers, Papers, Rubbers, Plastics, Glasses, Ceramics and etc.
- Quality control and assessment of performance : The measurement of Constructions, Fibers, Papers, Plastics, Concrete, Glasses, Ceramics and etc.

#### Specification QTM-500

Type and model name	QTM-500 Quick Thermal Conductivity Meter			
Measuring method	Hot Wire method			
Measuring range	0.023 to 12W/mK			
Precision	± 1% reading value per reference plate			
Reproducibility	± 1% reading value per reference plate			
Temperature	± 40 to 200°C (Thermal bath is necessary for measurement at different temperature than room)			
Measuring time	Standard 60sec (specimen must be in equilibrium)			
Sensor	PD-11 Box Probe			
Heater current precision	± 0.5%			
Display	30 characters of setup value Thermal conductivity: 0.0000~99.9999 W/mK Measuring temperature: 400 to 1000°C Guiding message for measurement			
Minimum sample required	100W, 50L, E0 thick mm or more			
External output	RS232C 1 channel Thermocouple electro-motive force 1 channel			
Ambient condition	Temperature: 5 to 35°C Humidity: below 85%RH			
Power source	AC100 to 240V, 50/60Hz			
Power consumption	60W			
Dimension	Main unit: 300W× 475D× 475Hmm Box probe: 100W× 60D× 400Hmm			
Weight	9kg			
Supplied parts	1. PD-11 Box probe	1. Probe constant card	1. Power cord with ground wire	1. Type
	2. Reference plate	2. Power cord	2. AC-pin adapter (AC100V area only)	1. Type
	3. Ground wire	3. Reference plate R1-2	3. Clear quartz in box	1. Type
	4. AC-pin adapter (AC100V area only)	4. Silicone rubber in box	4. R2-2 polyethylene foam in box	1. Type
	5. Ground wire	5. Cooling plate (aluminum)	5. Brush	1. Type
	6. Power fuse	6. Operation manual		1. Type
	7. Reference plate R1-2			1. Type
	8. Clear quartz in box			1. Type
	9. Silicone rubber in box			1. Type
	10. R2-2 polyethylene foam in box			1. Type
	11. Cooling plate (aluminum)			1. Type
	12. Brush			1. Type
	13. Operation manual			1. Type